MQ-6 Semiconductor Sensor for LPG

Sensitive material of MQ-6 gas sensor is SnO2, which with lower conductivity in clean air. When the target combustible gas exist, The sensor's conductivity is more higher along with the gas concentration rising. Please use simple electrocircuit, Convert change of conductivity to correspond output signal of gas concentration.

MQ-6 gas sensor has high sensivity to Propane, Butane and LPG, also response to Natural gas. The sensor could be used to detect different combustible gas, especially Methane, it is with low cost and suitable for different application.

Character
* Good sensitivity to Combustible gas in wide range
* High sensitivity to Propane, Butane and LPG
* Long life and low cost
* Simple drive circuit

Application
* Domestic gas leakage detector
* Industrial Combustible gas detector
* Portable gas detector

Technical Data

<table>
<thead>
<tr>
<th>Character</th>
<th>Value</th>
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<tbody>
<tr>
<td>Model No.</td>
<td>MQ-6</td>
</tr>
<tr>
<td>Sensor Type</td>
<td>Semiconductor</td>
</tr>
<tr>
<td>Standard Encapsulation</td>
<td>Bakelite (Black Bakelite)</td>
</tr>
<tr>
<td>Detection Gas</td>
<td>Isobutane, Butane, LPG</td>
</tr>
<tr>
<td>Concentration</td>
<td>300-10000ppm (Butane, Propane, LPG)</td>
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<table>
<thead>
<tr>
<th>Circuit</th>
<th>Value</th>
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<tbody>
<tr>
<td>Loop Voltage Vc</td>
<td>≤24V DC</td>
</tr>
<tr>
<td>Heater Voltage VH</td>
<td>5.0V±0.2V ACorDC</td>
</tr>
<tr>
<td>Load Resistance RL</td>
<td>Adjustable</td>
</tr>
</tbody>
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<tr>
<th>Character</th>
<th>Value</th>
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<tbody>
<tr>
<td>Heater Resistance RH</td>
<td>31Ω±3Ω (Room Tem.)</td>
</tr>
<tr>
<td>Heater consumption PH</td>
<td>≤900mW</td>
</tr>
<tr>
<td>Sensing Resistance Rs</td>
<td>2KΩ-20KΩ(in 2000ppm C3H8)</td>
</tr>
<tr>
<td>Sensitivity S Rs(in air)/Rs(1000ppm C4H10)≥5</td>
<td></td>
</tr>
<tr>
<td>Slope α</td>
<td>≤0.6(Rs(min)/Rs(max), LPG)</td>
</tr>
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<table>
<thead>
<tr>
<th>Condition</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Tem. Humidity</td>
<td>20℃±2℃; 65%±5%RH</td>
</tr>
<tr>
<td>Standard test circuit</td>
<td>Vc:5.0V±0.1V; VH: 5.0V±0.1V</td>
</tr>
<tr>
<td>Preheat time</td>
<td>Over 48 hours</td>
</tr>
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</table>

The above is basic test circuit of the sensor. The sensor need to be put 2 voltage, heater voltage(VH) and test voltage(VC). VH used to supply certified working temperature to the sensor, while VC used to detect voltage (VRL) on load resistance (RL) whom is in series with sensor. The sensor has light polarity, Vc need DC power. VC and VH could use same power circuit with precondition to assure performance of sensor. In order to make the sensor with better performance, suitable RL value is needed.

Power of Sensitivity body(Ps):
PS = \frac{V_c^2 \times R_s}{(R_s + R_L)^2}

Resistance of sensor (Rs): \( R_s = \frac{(V_c/V_{RL} - 1) \times R_L} \)

**Sensitivity Characteristics**

Fig. 1 shows the typical sensitivity characteristics of the MQ-6, ordinate means resistance ratio of the sensor (Rs/Ro), abscissa is concentration of gases. Rs means resistance in different gases, Ro means resistance of sensor in 1000 ppm LPG. All tests are under standard test conditions.

**Influence of Temperature/Humidity**

Fig. 2 shows the typical temperature and humidity characteristics. Ordinate means resistance ratio of the sensor (Rs/Ro), Rs means resistance of sensor in 1000 ppm Methane under different temp. and humidity. Ro means resistance of the sensor in environment of 1000 ppm Propane, 20°C/65%RH

**Structure and Configuration**

Structure and configuration of MQ-6 gas sensor is shown as Fig. 3, sensor composed by micro AL2O3 ceramic tube, Tin Dioxide (SnO2) sensitive layer, measuring electrode and heater are fixed into a crust made by plastic and stainless steel net. The heater provides necessary work conditions for work of sensitive components. The enveloped MQ-4 have 6 pin, 4 of them are used to fetch signals, and other 2 are used for providing heating current.
**Notification**

1. **Following conditions must be prohibited**

   1.1 Exposed to organic silicon steam
   
   Organic silicon steam cause sensors invalid, sensors must be avoid exposing to silicon bond, fixature, silicon latex, putty or plastic contain silicon environment

   1.2 High Corrosive gas
   
   If the sensors exposed to high concentration corrosive gas (such as H₂S, SOₓ, Cl₂, HCl etc), it will not only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.

   1.3 Alkali, Alkali metals salt, halogen pollution
   
   The sensors performance will be changed badly if sensors be sprayed polluted by alkali metals salt especially brine, or be exposed to halogen such as fluorin.

   1.4 Touch water
   
   Sensitivity of the sensors will be reduced when spattered or dipped in water.

   1.5 Freezing
   
   Do avoid icing on sensor’s surface, otherwise sensor would lose sensitivity.

   1.6 Applied voltage higher
   
   Applied voltage on sensor should not be higher than stipulated value, otherwise it cause down-line or heater damaged, and bring on sensors’ sensitivity characteristic changed badly.

   1.7 Voltage on wrong pins
   
   For 6 pins sensor, if apply voltage on 1、3 pins or 4、6 pins, it will make lead broken, and without signal when apply on 2、4 pins

2. **Following conditions must be avoided**

   2.1 Water Condensation
   
   Indoor conditions, slight water condensation will effect sensors performance lightly. However, if water condensation on sensors surface and keep a certain period, sensor’ sensitivity will be decreased.

   2.2 Used in high gas concentration
   
   No matter the sensor is electrified or not, if long time placed in high gas concentration, if will affect sensors characteristic.

   2.3 Long time storage
   
   The sensors resistance produce reversible drift if it’s stored for long time without electrify, this drift is related with storage conditions. Sensors should be stored in airproof without silicon gel bag with clean air. For the sensors with long time storage but no electrify, they need long aging time for stbility before using.

   2.4 Long time exposed to adverse environment
   
   No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc, it will effect the sensors performance badly.

   2.5 Vibration
   
   Continual vibration will result in sensors down-lead response then rupture. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

   2.6 Concussion
   
   If sensors meet strong concussion, it may lead its lead wire disconnected.

2.7 Usage

   For sensor, handmade welding is optimal way. If use wave crest welding should meet the following conditions:

   2.7.1 Soldering flux: Rosin soldering flux contains least chlorine
   
   2.7.2 Speed: 1-2 Meter/ Minute
   
   2.7.3 Warm-up temperature: 100±20℃
   
   2.7.4 Welding temperature: 250±10℃
   
   2.7.5 1 time pass wave crest welding machine

   If disobey the above using terms, sensors sensitivity will be reduced.